Thank You
Thanks for purchasing a Series PT-405 pressure transmitter from us! We appreciate your business and your trust. Please take a moment to familiarize yourself with the product and this manual before installation. If you have any questions, at any time, don't hesitate to call us at 888-525-7300.

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How to Read Your Label
Each label comes with a full model number, a part number, and a serial number. The model number for the PT-405 will look something like this:

SAMPLE: PT-405-L1-5000-PSIS-E60-S-P5-N0-M2-S2

The model number correlates with all the configurable options and tells you exactly what you have. Compare the model number to the options on the datasheet to identify your exact configuration. You can also call us with the model, part, or the serial number, and we can help you.

The label also includes the pinout, as does this installation guide.

You'll also find all hazardous certification information on the label.

Warranty
This product is covered by APG’s warranty to be free from defects in material and workmanship with female NPT process connection PT-405 Short Can (E60 option)

The PT-405 should be installed in an area—indoors or outdoors—which meets the following conditions:
• Ambient temperature between -40°F and 185°F (-40°C to 85°C)
• Relative humidity up to 100%
• Altitude up to 2000 meters (6560 feet)
• IEC 664-1 Conductive Pollution Degree 1 or 2
• IEC 61010-1 Measurement Category II
• No chemical corrosive to stainless steel (such as NH₃, SO₂, Cl₂ etc.)
• A ample space for maintenance and inspection
• Explosion proof conduit, with seal installed within 18 inches, must be used for cable connection to PT-405
• Class I power supply

Mounting your pressure transducer is easy if you follow a few simple steps:
• Never over-tighten the sensor. This can compress the diaphragm, changing how it reacts to pressure. In all cases, tighten the sensor as little as possible to create an adequate seal.
• Always start screwing in your sensor by hand to avoid cross-threading. Thread failure can be a problem if you damage threads by over-tightening them or by crossing threads.
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• On straight threads, tighten only until you feel the o-ring compress - making sure you don’t damage or extrude the o-ring.
• Always use thread tape or sealant compound on tapered threads. Straight threads use an o-ring. If using thread tape, wrap the tape in the opposite direction of the threads so it does not unravel as you screw it into place. Unraveling can cause uneven distribution and seal failure.
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Wiring Information

PT-405 Series Pressure Transmitters

Installation Guide

Heavy Duty, Explosion Proof

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Zero Trimming

• Remove protective screw(s) with 5/64 allen wrench.
• Ensure that the transducer is at 0 psig or 0 psia (vacuum if absolute).
• Using a jeweler’s screwdriver or a suitable instrument, adjust the “Z” pot until you have a 4 mA, 0 V, 0.5 V, or 1 V output.
• Replace protective screw(s) when finished.

NOTE: You may also return the transducer to the factory for repair and/or adjustment.

IMPORTANT: Do not adjust Zero or Span potentiometer while your PT-405 is installed in a Hazardous Location. Removing the protective screws to access the potentiometers invalidates the Hazardous Location approvals until they are replaced.

DANGER: Protective screws must be replaced using 28 oz-in of torque to create seal.

DANGER: Removing the pressure transmitter while there is still pressure in the line or vessel could result in injury or death.

Re-Calibration

This procedure requires a known pressure source of at least ±0.1% accuracy in order to fully utilize the accuracy potential of the transducer. (If not available, you can return it to the factory for re-calibration.)

• Remove Unit from Hazardous Location prior to recalibration.
• Ensure that the transducer is at 0 psig or 0 psia (vacuum if absolute), and adjust zero as per instructions for zero trimming.
• Apply full scale pressure to the pressure port and adjust the Span (“S”) pot (on the right of Figure 7.1) until the full scale signal is reached.
• Re-check zero and re-adjust the zero (“Z”) pot if required
• Repeat previous two steps until no further adjustment is required.

NOTE: You may also return the transducer to the factory for repair and/or adjustment.

DANGER: Removing the pressure transmitter while there is still pressure in the line or vessel could result in injury or death.

General Care

Your pressure transmitter is very low maintenance and will need little care, as long as it was installed correctly. However, in general, you should:
• Keep the sensor and the area around it generally clean.
• Avoid applications for which the sensor was not designed, such as extreme temperatures, contact with incompatible corrosive chemicals, or other damaging environments.
• Inspect the threads whenever you remove the sensor from duty or change its location.
• Avoid touching the diaphragm. Contact with the diaphragm, especially with a tool, could permanently shift the output and ruin accuracy.
• Clearing the diaphragm or the diaphragm bore should be done with extreme care. If using a tool is required, make sure it does not touch the diaphragm.

DANGER: Protective screws must be replaced using 28 oz-in of torque to create seal.

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Re-Care Information

If your pressure transmitter needs repair, contact us via email, phone, or online chat on our website. We will issue you an RMA number with instructions.

Phone: 888-525-7300
Email: sales@apgsensors.com
Online chat at www.apgsensors.com

Removal Instructions

Removing your pressure transducer from service must be done with care. It’s easy to create an unsafe situation, or damage your sensor, if you are not careful to follow these guidelines:
• Make sure the pressure is completely removed from the line or vessel where your sensor is installed. Follow any and all procedures for safely isolating any media contained inside the line or vessel.
• Remove the sensor with an appropriately sized wrench (per your process connection).
• Clean the sensor’s threads of any sealant compound or tape. Inspect the threads and the diaphragm for any damage.
• Store your sensor in a dry place between -40° F and 180° F.

DANGER: Removing the pressure transmitter while there is still pressure in the line or vessel could result in injury or death.